

Provincial Occupational Analysis

Scaffolder

2016

Saskatchewan Apprenticeship and Trade Certification Commission Trade Number : 84

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Recognition:

To promote transparency and consistency, this document has been adapted from the National Occupational Analysis (Employment and Social Development Canada).

FOREWORD

Background

The POAs have the following objectives:

- to describe and group the tasks performed by skilled workers in Saskatchewan;
- to develop instruments for use in the preparation of certification examinations and curricula for training leading to the certification of skilled workers;
- to supply stakeholders such as employers, employees, associations, industries, training institutions, and governments with analyses of occupations.

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STRUCTURE OF ANALYSIS

What does a POA look like? How do I read it?

To facilitate understanding of the occupation, the work performed by tradespersons is divided into the following categories:

Blocks the largest division within the analysis that is comprised of a

distinct set of trade activities

Tasks distinct actions that describe the activities within a block

Sub-Tasks distinct actions that describe the activities within a task

Key Competencies activities that a person should be able to do in order to be called

'competent' in the trade

The analysis also provides the following information:

Tools and Equipment categories of tools and equipment used to perform all tasks in the

block; these tools and equipment are listed in Appendix A

Required Knowledge the elements of knowledge that an individual must acquire to

adequately perform a task

The appendices located at the end of the analysis are described as follows:

Appendix A — TOOLS AND EQUIPMENT	a non-exhaustive list of tools and equipment use in this trade
Appendix B — GLOSSARY	definitions or explanations of selected technical terms used in the analysis
Appendix C — ACRONYMS	a list of acronyms used in the analysis with their full name
Appendix D — BLOCK AND TASK WEIGHTING	the block and task percentages submitted by industry, and the provincial averages of these percentages; these provincial averages determine the number of questions for each block and task of the provincial examination
Appendix E — PIE CHART	a graph which depicts the provincial percentages of examination questions assigned to blocks
Appendix F — TASK PROFILE CHART	A chart which outlines graphically the blocks, tasks and sub-tasks of this analysis

DEVELOPMENT AND VALIDATION OF ANALYSIS

Development of Analysis (POA)

An analysis is developed by a committee of industry experts in the field, led by the program development team for the Saskatchewan Apprenticeship and Trade Certification Commission (SATCC). This analysis breaks down all the tasks performed in the occupation and describes the required knowledge and key competencies required for a tradesperson to demonstrate competence in the trade.

Validation and Weighting

The analysis is reviewed with industry for validation and weighting. SATCC consults with industry to validate and weight the document, examining the blocks, tasks, and sub-tasks of the analysis.



SAFETY

Safe working procedures and conditions, accident prevention, and the preservation of health are of primary importance to industry in Saskatchewan. These responsibilities are shared and require the joint efforts of government, employers and employees. It is imperative that all parties are aware of circumstances and conditions that may lead to injury or harm. Safe learning experiences and work environments can be created by controlling the variables and behaviours that may contribute to accidents or injury.

It is generally recognized that safety-conscious attitudes and work practices contribute to a healthy, safe and accident-free work environment.

It is imperative to apply and be familiar with the Occupational Health and Safety (OH&S) Acts and Workplace Hazardous Materials Information System (WHMIS) regulations. As well, it is essential to determine workplace hazards and take measures to protect oneself, co-workers, the public and the environment.

Safety education is an integral part of on-the job training and is reinforced in technical training. As safety is an imperative part of all trades, it is assumed and therefore it is not included as a qualifier of any activities. However, the technical safety tasks and sub-tasks specific to the trade are included in this analysis.

SCOPE OF THE SCAFFOLDER SUB-TRADE

"Scaffolder" is this trade's official provincial occupational title approved by industry. This analysis covers tasks performed by a scaffolder whose occupational title has been identified by the province of Saskatchewan.

Scaffolders lay out, erect, use, maintain, and dismantle scaffolding including access scaffold, shoring, falsework, bleachers, and stages.

BLOCK A

COMMON OCCUPATIONAL SKILLS

Trends In the scaffolder trade, the use of technology has increased. More tools and equipment have become mechanized. There is greater emphasis on safety practices on job sites due to more stringent jurisdictional

on safety practices on job sites due to more stringent jurisdictional regulations and the competitive nature of bidding and winning project

contracts. The availability of environmentally friendly building

materials has increased.

Tools and Equipment

See Appendix A.

Task 1

Uses and maintains tools and equipment.

Required Knowledge

	-
K 1	measuring, layout and marking tools such as tape measures, squares, levels, and plumb bobs
K 2	fastening tools such as hammers, wrenches, screwdrivers and staplers
К3	dismantling and prying tools such as nail pullers, wrecking bars and goosenecks
K 4	cutting tools such as saws and utility knives
K 5	types of electric and battery powered portable power tools such as saws, drills and grinders
K 6	gas powered portable power tools such as compressors
K 7	powder actuated portable power tools and their applicable shots and nails
K 8	manufacturers' specifications
K 9	types of stationary power tools such as table saws, mitre saws and bench grinders
K 10	types of material handling, rigging and hoisting equipment
K 11	components of material handling, rigging and hoisting equipment
K 12	safe material handling, rigging and hoisting practices
K 13	fibre and wire rope construction and strengths
K 14	knots and hitches
K 15	regulation requirements (OH&S)
K 16	forklift and telehandler operation
K 17	basic line terminology such as Vernier scale and turning angles
K 18	survey instrument set-up tools such as levels and plumb bobs
K 19	survey instruments such as builder's levels, laser levels and transits

A-1.01 Maintains hand, power and pneumatic tools.

Key Competencies

A-1.01.01	select and manipulate hand tools
A-1.01.02	maintain hand tools
A-1.01.03	recognize hazards such as worn cords, leaking hoses and dull blades
A-1.01.04	select, set up and operate portable power tools
A-1.01.05	shut down, dismantle and store portable power tools
A-1.01.06	maintain portable power tools
A-1.01.07	recognize hazards such as worn cords, leaking hoses and dull blades
A-1.01.08	select, set up and operate portable power tools
A-1.01.09	shut down, dismantle and store portable power tools
A-1.01.10	maintain portable power tools

Sub-task

A-1.02 Maintains stationary tools.

Key Competencies

A-1.02.01	recognize hazards such as worn cords, leaking hoses and dull blades
A-1.02.02	select, set up and operate stationary power tools
A-1.02.03	shut down, dismantle and store stationary power tools
A-1.02.04	maintain stationary power tools

Sub-task

A-1.03 Uses layout equipment

Key Competencies

A-1.03.01 ability to determine instrument accuracy

A-1.04 Uses material handling, rigging and hoisting equipment.

Key Competencies

A-1.04.01	calculate loads and weights
A-1.04.02	manually and mechanically lift and hoist
A-1.04.03	select material handling, rigging and hoisting equipment
A-1.04.04	inspect material handling, rigging and hoisting equipment
A-1.04.05	identify unsafe material handling, rigging and hoisting equipment
A-1.04.06	connect and operate material handling, rigging and hoisting equipment
A-1.04.07	dismantle and store material handling, rigging and hoisting equipment
A-1.04.08	maintain material handling, rigging and hoisting equipment

Task 2

Performs safety related activities.

Required Knowledge

K 1	types of personal protective equipment (PPE) such as hard hats, hearing protection and fall protection such as fall arrest, fall restraint, life lines, and tool lanyards
K 2	respiratory protective equipment
K 3	PPE operation
K 4	confined space entry
K 5	asbestos abatement

Sub-task

A-2.01 Uses personal protective equipment (PPE) and safety equipment.

A-2.01.01	recognize worksite hazards
A-2.01.02	select PPE
A-2.01.03	inspect and maintain PPE
A-2.01.04	select and use fall protection equipment

A-2.02 Maintains safe work environment.

Key Competencies

A-2.02.01	use barrier equipment and structures such as barricades, caution tape and
	bump ropes to bring attention to potential hazardous situations, and to
	prevent entry of workers and public on site
A-2.02.02	install temporary lighting, environmental protection and hoarding
A-2.02.03	follow safe work procedures such as fall protection, confined space, lock-out
	and tag-out, material handling, and access and egress
A-2.02.04	identify and report hazards to prevent incidents
A-2.02.05	apply WHMIS procedures such as record keeping of material safety data
	sheets (MSDS), and product identification, handling and disposal
A-2.02.06	comply with regulations such as OH&S and other jurisdictional regulations
A-2.02.07	keep worksite clean to ensure a safe, organized worksite environment
A-2.02.08	block, cover, fasten and label openings to avoid injury to workers and public
A-2.02.09	use and write pre-job safety instructions and hazard assessments to
	determine the hazards and risks of task being performed
A-2.02.10	use site safety plan that is posted on the job site to identify location of safety
	equipment such as first aid stations, eye wash stations and muster stations

Task 3 Uses building materials.

Required Knowledge

K 1	types of fasteners, adhesives and connectors such as double-headed nails, concrete inserts, hangers and spray adhesive
K 2	applications for specific fasteners, adhesives and connectors such as bracing, material restraint and structural support
K 3	problems related to the installation of fasteners, adhesives and connectors such as moisture, pressure and wind loads
K 4	select fasteners, adhesives and connectors
K 5	store fasteners, adhesives and connectors
K 6	structural materials such as wood, concrete, masonry and steel
K 7	structural material applications
K 8	structural material properties such as composition, moisture content, sizing and strength
K 9	non-structural materials such as plastic, siding and roofing materials

K 10 K 11	non-structural material applications non-structural material properties such as composition, moisture content, sizing and strength	
Sub-task		
A-3.01	Uses fasteners, adhesives and connectors	
Key Competend	cies	
A-3.01.01	select fasteners, adhesives and connectors	
A-3.01.02	store fasteners, adhesives and connectors	
Sub-task		
A-3.02	Uses structural materials.	
Key Competend	cies	
A-3.02.01	assess condition, quality or grade of structural materials	
A-3.02.02	select structural materials	
A-3.02.03	store structural materials	
Sub-task		
A-3.03	Uses non-structural materials.	
Key Competend	cies	
A-3.03.01	assess condition, quality or grade of non-structural materials	
A-3.03.02	select non-structural materials	
A-3.03.03	store non-structural materials	
Task 4	Interprets Construction Documents.	
Required Knowledge		
K 1	types of drawings such as floor, elevation, section, and shop	
K 2	drawing components such as lines, symbols and legends	
K 3	components of specification documents such as sections and tables	
K 4	the National Building Code (NBC)	
K 5	the provincial, territorial and municipal codes	
K 6	the Canadian Standards Association (CSA) standards	

the Occupational Health & Safety (OH&S) Act and Regulations

K 7

K 8	the possibility of specific on-site company policies	
K 9	the Workplace Hazardous Materials Information System (WHMIS) symbols and data sheets	
K 10	lockout, tag-out and scaffold tag procedures	
K 11	procedures for performing quantity take-offs	
K 12	site conditions	
K 13	loading requirements	
K 14	manufacturers' specifications	
K 15	access scaffolding construction	
K 16	support structure construction	
K 17	task requirements	
K 18	requirements of other trades	
Sub-task		
A-4.01	Interprets engineered drawings and specifications	
Key Competencies		
A-4.01.01	use interpretation instruments such as protractors, scale rulers and calculators	
A-4.01.02	apply codes, regulations and standards	
A-4.01.03	use manufacturers' documentation	

A-4.02 Applies codes, regulations and standards

Key Competencies

A-4.02.01 comply with codes, regulations and standards

Sub-task

A-4.03 Estimates materials

Key Competencies

A-4.03.01 perform calculations such as area, volume and load weight

A-4.04 Schedules work sequence

Key Competencies

A-4.04.01	record sequence of project
A-4.04.02	schedule materials to meet project needs
A-4.04.03	work with other trades
A-4.04.04	estimate time requirements to complete tasks

Task 5 Performs Project Related Skills.

Required Knowledge

K 1	basic geometry such as cross-diagonal and the 3-4-5 method of squaring
K 2	basic survey theory
K 3	excavation (digging/backfilling) techniques
K 4	base materials such as clay, sand and gravel
K 5	methods of communication
K 6	types of hoarding and shelters such as heating, environmental and safety
K 7	intended use of hoarding and shelters
K 8	construction techniques of hoarding and shelters

Sub-task

A-5.01 Performs site layout

A-5.01.01	operate survey instrument set-up and layout tools such as levels and plumb bobs
A-5.01.02	operate instrument layout equipment such as builder's levels, laser levels, and transits
A-5.01.03	establish centre line or edge locations
A-5.01.04	establish elevations

A-5.02 Prepares site

Key Competencies

A-5.02.01	determine site conditions such as soil types, water problems and shoring
	requirements
A-5.02.02	recognize grade, level and compacted base
A-5.02.03	recognize the possibility of collapse of structures due to excavation, etc.
A-5.02.04	install protection such as shoring
A-5.02.05	plan for storage and access of materials and equipment

Sub-task

A-5.03 Communicates

Key Competencies

A-5.03.01	verbally communicate ideas and methods of construction
A-5.03.02	complete work-related records
A-5.03.03	communicate with authorities such as OH&S inspectors, engineers and site superintendents
A-5.03.04	use International Hand Signals for equipment
A-5.03.05	use scaffolding component hand signals
A-5.03.04	superintendents use International Hand Signals for equipment

Sub-task

A-5.04 Erects Hoarding and Shelters

Key Competencies

A-5.04.01 erect, inspect, maintain, and dismantle hoarding and shelters

BLOCK B

ERECTS TEMPORARY STRUCTURES

Trends Scaffolders must access various work locations and must be able to use

different types of access equipment. Sometimes scaffolders must design and build access equipment and structures such as scaffolds, ladders and ramps to perform their work, or to be used by other trades.

Tools and **Equipment**

See Appendix A.

Task 6

Erects Access Structures.

Required Knowledge

K 1	types of ramps, ladders and stairs used for access
K 2	types of access scaffolds such as wooden, welded frame, tube and clamp, modular and system, and rolling
K 3	specialized applications such as cantilevered, birdcage and hanging
K 4	access structure components such as frames, ledgers, transoms, sills, outrigger, and side brackets
K 5	top rail, mid rail and toe board requirements
K 6	length and height requirements
K 7	loading requirements
K 8	physical principles such as centre of gravity, dynamic force effects and leverage
K 9	site conditions such as base material and equipment access
K 10	specific access structure construction techniques
K 11	machine scaffolds
K 12	sequence of installation
K 13	work schedules
K 14	inspection routines and requirements
K 15	sequence of dismantling
K 16	stacking, banding and securing techniques

B-6.01 Lays out access structures

Key Competencies

B-6.01.01	sketch drawings
B-6.01.02	calculate component quantities
B-6.01.03	store materials with regard to sequence of installation

Sub-task

B-6.02 Assembles access structures

Key Competencies

B-6.02.01	verify base conditions
B-6.02.02	inspect individual components
B-6.02.03	verify level and plumb
B-6.02.04	install bracing, brackets, guys and ties to existing structures or ground

Sub-task

B-6.03 Maintains access structures

Key Competencies

B-6.03.01	recognize structural and component faults and defects
B-6.03.02	verify level and plumb
B-6.03.03	determine tight and sound

Sub-task

B-6.04 Dismantles access structures

B-6.04.01	inspect components for conformity to manufacturer's specifications
B-6.04.02	store components

Task 7

Erects Shoring and Falsework.

Required Knowledge

K 1	types of shoring applications such as for slab formwork and masonry support
K 2	types of applications such as for bearing wall removal or other structural support
K 3	types of shores such as wood and steel
K 4	shoring components such as mudsill, wedge, shore and brace
K 5	length and height requirements
K 6	loading requirements
K 7	physical principles such as centre of gravity, dynamic force effects and leverage
K 8	site conditions such as base material and equipment access
K 9	specific shoring and falsework construction techniques
K 10	sequence of installation
K 11	work schedules
K 12	inspection routines and requirements
K 13	sequence of dismantling
K 14	stacking, banding and securing techniques

Sub-task

B-7.01 Lays out shoring and falsework

Key Competencies

B-7.01.01	sketch drawings
B-7.01.02	calculate component quantities
B-7.01.03	store materials with regard to sequence of installation

Sub-task

B-7.02 Assembles shoring and falsework

B-7.02.01	verify base conditions
B-7.02.02	inspect individual components
B-7.02.03	fabricate wooden wedges

B-7.02.04	verify level and plumb
B-7.02.05	install bracing, brackets, guys and ties to existing structures or ground

B-7.03 Maintains shoring and falsework

Key Competencies

B-7.03.01	recognize component faults and defects
B-7.03.02	verify level and plumb
B-7.03.03	determine tight and sound

Sub-task

B-7.04 Dismantles shoring and falsework

Key Competencies

B-7.04.01	inspect components for conformity to manufacturer's specifications
B-7.04.02	store components

Task 8

Erects Support Structures.

Required Knowledge

K 1	types of support structures such as bleachers and stages
K 2	support structure components such as frames, ledgers, transoms and clamps
K 3	top rail, mid rail and toe board requirements
K 4	length and height requirements
K 5	loading requirements
K 6	physical principles such as centre of gravity, dynamic force effects and leverage
K 7	site conditions such as base material and equipment access
K 8	specific support structure construction techniques
K 9	machine scaffolds
K 10	sequence of installation
K 11	work and performance schedules
K 12	inspection routines and requirements
K 13	sequence of dismantling
K 14	stacking, banding and securing techniques

B-8.01 Lays out support structures

Key Competencies

B-8.01.01	sketch drawings
B-8.01.02	calculate component quantities
B-8.01.03	store materials with regard to sequence of installation

Sub-task

B-8.02 Assembles support structures

Key Competencies

verify base conditions
inspect individual components
verify level and plumb
install bracing, brackets, guys and ties to existing structures or ground

Sub-task

B-8.03 Maintains support structures

Key Competencies

B-8.03.01	recognize structural and component faults and defects
B-8.03.02	verify level and plumb
B-8.03.03	determine tight and sound

Sub-task

B-8.04 Dismantles support structures

B-8.04.01	inspect components for conformity to manufacturer's specifications
B-8.04.02	store components

Task 9

Erects Suspended Work Platforms.

Required Knowledge

K 1	types of work platforms such as swing stages
K 2	work platform components such as thrust outs, counterweights and descenders
K 3	top rail, mid rail and toe board requirements
K 4	length and height requirements
K 5	loading requirements
K 6	physical principles such as centre of gravity, dynamic force effects, and leverage
K 7	site conditions such as roof construction and equipment access
K 8	specific work platform construction techniques
K 9	machine scaffolds
K 10	sequence of installation
K 11	work schedules
K 12	inspection routines and requirements
K 13	sequence of dismantling
K 14	stacking, banding and securing and winding techniques

Sub-task

B-9.01 Lays out work platforms

Key Competencies

B-9.01.01	sketch drawings
B-9.01.02	calculate component quantities
B-9.01.03	store materials with regard to sequence of installation

Sub-task

B-9.02 Assembles work platforms

B-9.02.01	prepare supporting surfaces such as roof or wall
B-9.02.02	verify level and plumb
B-9.02.03	install bracing, brackets, guys and ties to existing structures or ground

B-9.03 Maintains work platforms

Key Competencies

B-9.03.01	inspect lines and rigging
B-9.03.02	recognize component faults and defects
B-9.03.03	verify level, plumb and angles
B-9.03.04	determine tight and sound

Sub-task

B-9.04 Dismantles miscellaneous equipment

Key Competencies

B-9.04.01 inspect components for conformity to manufacturer's specifications

B-9.04.02 store components

Task 10 Erects Specialized Safety Structures.

Required Knowledge

K 1	specialized safety structures such as nets and fans
K 2	specialized safety structure components such as debris nets and fall protection nets
K 3	length and height requirements
K 4	loading requirements
K 5	physical principles such as centre of gravity, dynamic force effects and leverage
K 6	site conditions such as location requirements and equipment access
K 7	specific specialized safety structure construction techniques
K 8	machine scaffolds
K 9	sequence of installation
K 10	work schedules
K 11	inspection routines and requirements
K 12	sequence of dismantling
K 13	stacking, banding and securing and winding techniques

B-10.01 Lays out specialized safety structures

Key Competencies

B-10.01.01	sketch drawings
B-10.01.02	calculate component quantities
B-10.01.03	store materials with regard to sequence of installation

Sub-task

B-10.02 Assembles specialized safety structures

Key Competencies

B-10.02.01	prepare supporting surfaces such as wall or roof
B-10.02.02	verify angle requirement and coverage area
B-10.02.03	install bracing, brackets, guys and ties to existing structures or ground

Sub-task

B-10.03 Maintains specialized safety structures

Key Competencies

B-10.03.01	inspect lines and rigging
B-10.03.02	recognize structural and component faults and defects
B-10.03.03	verify level, plumb and angles
B-10.03.04	determine tight and sound

Sub-task

B-10.04 Dismantles specialized safety structures

B-10.04.01	inspect components for conformity to manufacturer's specifications
B-10.04.02	store components

APPENDICES

APPENDIX A

TOOLS AND EQUIPMENT

Hand Tools

adjustable wrench nail puller

bars (pry, wrecking, aligning) pencil/marking instrument broom pliers and side cutters

carpenter's apron plumb bob caulking gun rasps chalk line rollers

clamps scrapers (cabinet, floor, form)

cold chisel screwdrivers (Robertson, Phillips, straight,

Torx, hexagonal) dry line scaffolder wrench framing square

hammers (framing, sledge, smooth faced, shovels

straight, brass) sliding t-bevel hand level (24", 48", 6-ft., 8-ft., torpedo, line) spud wrench

hand saws (pull, hack, rip, hole, cross cut, staplers (hammer, hand, electric)

string lines back, pruning) hatchet tarps

knives (utility) torque wrench wheelbarrow measuring tape (various)

multi-driver screwdriver wood chisels

Portable Power Tools and Accessories

calculator hammer drill circular saw hydraulic jacks

cordless drill jigsaw coring drill and bits mini-grinder mitre saw cut-off saw (metal)

cut-out tools powder-actuated tools concrete bits reciprocating saw construction heaters router and bits

electric drill and bits staplers extension cords tiger torch fan-forced heater wet/dry vacuum

wood boring bits generator grinders wood spade bit set

ground fault circuit interrupter

Stationary Power Tools

drill press grinder dust collection equipment table saw

Pneumatic Tools and Equipment

air compressor hoses
drills nailers
fittings staplers

gauges

Rigging, Hoisting and Access Equipment

aerial work platforms mobile crane blocks and tackles pinch bar bridge crane pulleys cables scaffolding chokers ropes shackles come-alongs eyebolts skid ramps forklifts (variable reach forklifts) skid steers guardrails slings

grip hoist (tirfor) spreader bar ladders suspension rope ladder hoist synthetic lifting st

ladder hoist synthetic lifting straps

ladder jacks tag lines lifting bags turnbuckles lifting beam wire rope

Layout Instruments

builder's levels scale rulers chalk lines scribers

combination squares scribing compasses dividers self-retractable lanyard

drawing instruments sliding T-bevels
dry lines speed squares
framing squares stair gauges
jigs templates
laser levels theodolites

laser levels theodolites laser measuring systems total stations measuring tapes transits plumb bobs try squares

Personal Protective Equipment (PPE) and Safety Equipment

debris netting respiratory equipment, dust mask and

fall arrest anchor points respirators fall protection equipment roof jack first aid kits rope grab full body harness safety boots gloves safety fans

hard hat safety glasses and shields

hearing protection safety lifeline knee pads safety nets

lanyard self-retractable lanyard

protection nets solar protection reflective vest tool tethers

APPENDIX B GLOSSARY

access way or means of entering an area

access flooring a secondary raised floor system that bears on a primary floor, used to

create a chase for routing electrical and computer wiring, ventilation,

ducts, etc.

access frame ladder or stairway used to enter or exit a scaffold

acclimatization to make or become used to new climates or new conditions

active fall protection procedure that relies on the user to perform a personal action that will

system prevent the user from falling

actual load weight of the scaffold equipment, tools, material, and employees: when

figuring contributory leg loads, either this figure or duty rating is used

allowable load maximum load a scaffold component can safely carry; this load is 25

percent of the ultimate (or destructive) load of a single component

anchor bolt tie positive tie that connects the scaffold to the structure

anchorage anchor or tie point that is fixed in to a building for the purpose of securing

a scaffold

bare level platform not used and with no planks installed; counted for platform

weight

bare planked level platform not used but that has planks installed; counted for platform

weight

barricade objects positioned around the base of a scaffold to prevent access to the

areas below and adjacent to the falling object hazard area

baseplate device used to distribute the leg load to the foundation

batter boards boards at each corner (at right angles) of an excavation and at grid lines,

used to indicate the location and alignment of footing and foundation

walls and columns

bay framed section or single level of scaffold

beam a main horizontal structural member constructed of wood, steel or

concrete used to support secondary vertical loads

bearers horizontal transverse scaffold members that support the scaffold platform

and joins scaffold uprights, posts, poles, and similar members

bowline knot universal, versatile, and easily tied and untied method of fastening rope;

never jams or slips if properly tied

box tie positive connection used when the scaffold is close to a column

bracing or brace stabilizing component placed across vertical and horizontal members of

the scaffold and fastened to them to provide strength and rigidity to the

entire assembly

canopy roof-like structure, or catch platform mounted over employees and strong

enough to withstand the impact forces of potential falling objects

cantilever structure used to extend a work platform beyond the basic scaffold

framework and beyond the normal vertical supports

cantilever beam horizontal support that extends a work platform out beyond the basic

scaffold framework and beyond the normal vertical supports

capacity regulation standard or standard for ultimate load a scaffold can hold

without failure according to the manufacturer

carrick bend knot more secure version of the sheet bend knot, preferable for joining larger

diameter ropes because it does not jam and always draws tight under load

caster swiveling rubber or steel wheel secured at the bottom of a vertical scaffold

post to make it mobile

catch platform platform installed above the employees to prevent falling objects from

hitting the employees

check clamp another name for a backup clamp or safety clamp that ensures that the

clamp above will not slip down if it works loose

checks and splits small nicks or separations across the plank material that can increase

deflection

cladding the covering of one material with another

clamp or coupler structurally designed fastening device used to lock or connect at right

angles or diagonally

competent person a person who is qualified because of knowledge, training and experience

to organize the work and its performance; is familiar with this Act and the regulations that apply to the work, and has knowledge of any potential or

actual danger to health or safety in the workplace.

connector or joiner structurally designed fastening device used to lock or connect scaffold

tubes together end to end

clove hitch quick, simple method of fastening a rope around a post or tube that can be

tied in position or have the rope slipped over the end

column a vertical structural member that supports the weight of other members

compression raker structural, diagonal scaffold members, always under compression, that

support cantilevered platforms, bridges, and putlogs from below

contributory leg load combination of the live load and the dead load that are supported by an

individual leg

cornice hook shaped suspension device that hooks over a decorative parapet to support

a suspended scaffold

counterbalance

weight

solid material, which does not flow, that is attached to the back of

thrustouts to counteract the overturning force of the suspended load

counterweight weight used to counterbalance an eccentric load

coupling or locking fasteners that hold the ends of vertical posts together

coupling pin device that connects frame legs to each other between tiers

crib support structure at ground level for staging plank materials and prevent

their exposure to excess water/moisture

critical tie positive connection that cannot be moved without compromising the

stability or strength of the scaffold or another member

Crosby clip hardware that anchors wire rope or cable that is looped through it

cross brace two diagonal bars or tubes joined at their centres to form an X and used

specifically in scaffold erection to stabilize the uprights/frames or to hold a

scaffold member in a fixed position with respect to another scaffold

member

davit engineered hoist arm attached to a structure used to support a suspended

scaffold

dead load calculated weight of the scaffold structure itself and component parts such

as framework, hoists, stairs, ladders

debris net horizontal or diagonal netting, or screen, attached to the scaffold below

the work platform to capture falling objects

deceleration device mechanism that serves to dissipate a substantial amount of energy during

a fall arrest or to limit the energy imposed on the user during a fall arrest

deck family of platforms with widths ranging from 12" to 32" and lengths of up

to 10'-0"

deflection amount of curve or sag in a plank caused by the load

demountable wall a wall or partition system designed to be removed from a mounting,

setting, or place of support

detachable outrigger support structure added to existing units to provide a wider base

frame

drum a type of hoist used on a suspended scaffold

dunnage wood strips or crating between materials that provides air circulation

and lifting space; waste material

duty rating manufacturer's recommended maximum allowable load for any scaffold

component; method of classifying scaffolds according to their designed

load-carrying capabilities

eccentric load point at which a scaffold load is located outside the footprint of the

scaffold such as a cantilevered deck

egress exit point for a work location

engineered drawings a drawing prepared by an engineer, for an engineering purpose is known

as an engineering drawing. It is the graphic representation of physical objects and their relationship. It is prepared, based on certain basic principles, symbolic representations, standard conventions, notations, etc. It is the only universal means of communication used by engineers and

technicians.

equivalent plank non-graded wood planks that a competent/qualified person visually

inspects and load tests to determine if the material is of scaffold grade

erector person who builds a scaffold

extendable-end support structure consisting of ends and coupling tubes that allow

frame adjustment of the frame width

face break separation of wood fibers on the wider face of a plank as a result of

overloading

fall window distance between the anchorage point and the stopping point of an

arrested fall

falsework the structural supports and the necessary bracing required for the

support of temporary loads during construction

figure 8 knot method of securing the end of a rope to prevent its strands from

unwinding or to prevent the rope from going through a block; it can be tied simply and quickly; it does not jam or damage the rope fibers; larger

and stronger knot than an overhand knot

footing supporting element at the base or bottom of a foundation wall, pier or

column used to distribute weight

foundation load total weight of the live load and the dead load that is transferred to the

foundation through the baseplates and mudsills

frame clamp equipment for fastening side-by-side scaffold legs together

frame main component that provides the vertical legs and main horizontal

bearers for the platform of a welded metal scaffold

frame-locking

devices

used either to attach cross braces or to secure banana clips; three common types are spring locks, Texas quick locks, and threaded studs with wing

nuts

gin wheel or well

wheel

metal pulley assembly with a rope used to hoist material up onto a scaffold platform or to lower them from the platform to the ground

ground fault circuit interrupter (GFCI)

device that detects unintended electrical leaks to prevent, or shock or

ground fault

guardrail gate access unit that is pre-assembled with guardrails and posts ready to

mount into the scaffold frames using frame coupler pins

guyline supporting cable used in the absence of tie-ins and secured at one end to

the scaffold and anchored at the other end to the ground or some

permanently fixed structure to help maintain the scaffold's strength and

rigidity

half hitch easy overhand knot used for hitching a rope to a pole, especially good for

a right-angle pull; the beginning of many other knots

handballing or chaining

using the crew at various platform levels to pass materials for upper lifts

or a scaffold from one person to the next

handline lifting

involves tying a rope line to the load and lifting it hand-over-hand to the

working platform

harness

straps secured around an employee to distribute fall arrest forces at least

over the thighs, shoulders, chest, and pelvis and that has the means to

attached to other components of a PFAS

hitch

method of fastening a rope to an object; decreases rope strength

approximately 25%

hoarding

tarps or other materials that cover a scaffold; enclosing a scaffold to

control or contain contaminants or environmental factors

hoist

manual or power-operated mechanical device to raise or lower a

suspended scaffold

hoist arm

member mounted directly to the scaffold framework for use with the gin

wheel to raise and lower equipment and materials

clamp

horizontal diagonal equipment allows for changing the direction of a brace point or adding a

point for securing

bracing

horizontal diagonal diagonal support placed across the horizontal plane at specified intervals and at tie-in points to increase strength and rigidity throughout the entire

scaffold

horizontal lifeline

secured cable rigged between two fixed anchorage points on the same level to serve as a mobile fixture line for attaching a lanyard, lifeline, or

retracting lifeline

indent

depression in a plank as a result of impact from falling tools on building

materials

integral

scaffold frame specifically designed and constructed for use as ladder

prefabricated access rungs

frame

intended load

total weight on a scaffold component at any one time, including the live

load, the dead load, and any other loads or forces that the assembly is

engineered to carry

isometric view

a three-dimensional format showing a single view of an object usually

from above and at a 30 degree angle

joist one of a series of horizontal members used to support a floor, ceiling or

roof

jurisdictional requirement

requirements such as building codes and regulations, including those related to occupational health and safety, legislated through the federal,

provincial/territorial or municipal levels of government

knee-out brackets reinforced side brackets designed for building around overhangs or

protruding objects, extending the height of the scaffold, and supporting

materials and additional tiers of scaffolding

knot method of fastening a rope to an object; decreases rope strength

approximately 50%

ladder frame made with two side rails joined at regularly spaced intervals by

crosspieces, or rungs, on which an erector may stand to perform work or

use as steps to climb up and down

lanyard harness component between the D-ring on a harness and the anchorage

point

large-area scaffolds pole scaffold, tube and clamp scaffold, systems scaffold, or fabricated

frame scaffold erected over the entire work area

ledger brace vertical/diagonal support on the narrow end of the scaffold that runs from

the bottom of the outside post to the top of the inside post in a lift

leg load total load applied or transmitted to a specific leg from surrounding

scaffold platforms, equipment, or any other loading conditions

lift one tier or level of a system scaffold

lip tie positive connection that works very well with roof parapets or I-beams

live load all moving or changing load factors that might be placed on a scaffold

structure, such as people, tools, materials

load bearing wall a wall that supports primary vertical loads

load placement locating equipment and materials as close as possible to the assembly area

locking devices used to attach couplers and frames as well as to fasten screw jacks, bases,

casters, and frames together; include such devices are gravity pins,

pigtails pins, frame rivet pins, thumb screws, and banana clips, also called

boomerangs

longitudinal diagonal bracing face or sway bracing that fixes in position parallel uprights or tiers of uprights in relation to one another along the face or length dimension

longitudinal or sway support that extends along the face of the scaffold at approximately a 45

brace degree angle

maintenance activities required for the proper functioning of power tools such as

inspecting, oiling, tensioning of chains or belts, adjusting, dusting air

filters, etc.

mobile scaffold or rolling tower

manually propelled welded frame scaffold with a rolling base that sits on locking casters

manufactured welded frame support structure in a variety of sizes and styles to meet the requirements

of different crafts and trades

mason frame commonly used support structure that erectors can climb on

maximum intended total load of all people, equipment, tools, materials, transmitted loads, and

or total scaffold load other loads reasonably anticipated to be applied to a scaffold or its

components at any one time, as determined by the scaffold manufacturer

metal platform category of platforms that uses aluminum or steel as the primary

structural member

mudsill piece of material, usually wood, laid on the ground directly under a

scaffold's vertical posts and baseplates to distribute load to the foundation

surface

needles tubes extending out beyond the regular framework to provide the primary

support for a cantilever

No. 9 wire tie common tie method in which the twisted wire draws the fastened part

tightly to a secured anchor point

node point strongest point on a vertical post; the intersection where bearers, runners,

and braces connect to the vertical posts

O.C. on centre

O.D. outside diameter

open-end frame support structure similar to the walk-thru frame for access but with no

built-in ladder

orthographic multiview drawing used to represent three-dimensional drawings projection accurately orthostatic gravity pulling blood into the lower legs where it accumulates but not intolerance of pumping blood back to the heart and that creates loss of feeling in the orthostatic extremities incompetence outrigger beam or structural member of a supported scaffold that increases the base width of **buttress** a scaffold to provide support and increased stability for the scaffold outrigger frame support structure that maximizes scaffold height because of its wider base for stability; may be used on manually propelled mobile scaffolds outrigger or buttress structural member of a supported scaffold that increases the base width of a scaffold to provide support and increased stability for the scaffold outrigger or structural member of a suspension scaffold or outrigger scaffold that thrustout beam extends the scaffold point of attachment to a point out and away from the structure or building to add support for the scaffold device clamped to a structural ledge to support a suspended scaffold parapet clamp passive fall procedure or equipment that does not rely on the user to take any special protection system action to be protected from a fall peening or corrosion that causes loss of more than one-third of the original diameter of the or flattening outside wires pendulum effect swing arc resulting when the user moves too far away horizontally from the anchorage point procedure or equipment that stops the user in a fall and consists of an personal fall arrest system (PFAS) anchorage point, connectors, and body harness and may include a lanyard, a deceleration device, a lifeline, or a suitable combination of these personal protective gear worn or used to minimized or prevent injury from exposure to equipment (PPE) unsanitary conditions, hazardous work, or working conditions a foundation which distributes the weight of a column pier plank family of platforms up to 12" wide and usually designed to be supported at lengths of up to 10'-0"

platform weight/loadweight of the platform itself; pounds per square foot

point load point or place on the scaffold platform where the weight of the load is

most concentrated and deflection is the greatest

post or leg or standard

vertical member of the scaffold that supports the load and provides a firm

point for lateral attachment

powder-actuated

tool

device that drives fasteners by means of an explosive charge

prefabricated rack support unit built with tubes and clamps and used as a layout framework

or measuring device for making up large numbers of identically sized

bearers with their clamps

print working drawing that lays out a detailed plan about how a building

should be constructed

pulley wheel with a grooved rim that carries a rope or chain and turns in a frame;

used for raising or lowering materials and equipment from a scaffold

platform

putlogs also known as bridges, trusses, or trestles specially braced scaffold

components used to support a scaffold or work platform and bridge to

areas where scaffolding cannot be used

qualified person means, in respect of a specified duty, a person who, because of their

knowledge, training and experience, is qualified to perform that duty

safely and properly

racking resulting condition after a scaffold (usually a mobile scaffold) is forced out

of its square or rectangular footprint, which reduces its minimum base

dimension causing it to lose stability

rafter one of a series of structural members of a roof designed to support roof

loads

raker tubes solid support tubes installed with right-angle clamps

rated capacity manufacturer's specified maximum load to be applied to a scaffold or

scaffold component

rated load manufacturer's recommended design load

reef knot often used to join two ropes of the same diameter

retractable or self-

portable, self-contained device that attaches to an anchorage point above retractable lifeline the work area, acting like an automatic tensioned lanyard and playing out

of the device as distance increases and retracting as distance decreases

reveal tie friction connection using a right-angle clamp to attach a tie tube to one end of a tube extended across the inside of an opening being held in place by the friction of a baseplate and a screw jack, or to attach to the other end of the extended tube out at the scaffold right regular lay wire rope having the twist of the wire in the strand going the opposite direction to the twist of the strand right-angle clamp fastener designed to join tubes at a 90 degree angle when secured with a bolt and nut, or with a wedge rip-stitch lanyard 40" section of nylon web material sewn together that tears open on impact rise vertical measurement on stairs, ramps and roofs riser upright portion on the front of a step on a stairway or stair-type ladder rolling tower manually propelled, multi-tiered supported scaffold with a rolling base scaffold rollout snap hook gate unlatching from the harness or anchor when part of the slack lanyard, or lifeline hits the gate during a fall rope strong cord made of strands of fibers and wire that are twisted or braided together rope clip bolt-on clip used to form an eye in wire rope, or to attach wire rope to equipment rope grab or slider attachment device that connects the lanyard to the lifeline to hold the rope, especially during a fall horizontal measurement on stairs, ramps and roofs run runner or ledger lengthwise horizontal spacing or bracing member which connects and spaces the legs and supports the bearers on a tube and clamp scaffold safety factor margin required by safety regulations to prevent unforeseen scaffold overloads or collapse or failure of a component saw kerf saw cut through a member that continues into a scaffold plank scaffold grade approval rating assigned to wood planks that passes visual inspection and load testing scaffold hitch knot used for suspending a scaffold plank which prevents tilting and allows the plank to remain in a horizontal position

screening or mesh vertical barrier used for fall protection or placed overhead to protect users

from falling objects

screw jack device used with baseplates/casters of scaffold legs to adjust and level the

scaffold

secondary brake or locking pawl

safety device that engages automatically when a host experiences an instantaneous change in momentum or an accelerated, over-speed episode

shackle or clevis U-shaped fitting that makes connections between cables and support

devices

shake lengthwise separation of wood between the rings or through the pith

sheet bend or carrick strong, secure knot that can be used to join two ropes of different

bend construction

shock-absorbing lanyard

manufactured, short, flexible strap that connects a user's body harness either to an anchorage point, or to a grabbing device on a lifeline and rips

apart when activated during a fall to absorb some of the impact

shoring describes the process of supporting a structure in order to prevent

collapse so that construction can continue; refers to the material used in the process to support a structure; during excavation, shoring systems provide safety for workers in a trench and speeds up

excavation

side bracket designed for personnel use only, this component extends the work deck

out beyond the basic scaffold framework

sidewalk canopy

frame

support structure that allows the public to walk under a scaffold

site layout location of primary building components on the building site via

construction drawing interpretation in relation to property lines

square having two sides that are at right angels (90 degrees to each other)

stage family of platforms with widths ranging from 12" to 32" and lengths

greater than 10'-0"

stair units often used in place of ladder assemblies to access the work platforms of

system scaffolds

stall load force that stops the prime-mover of a power-operated hoist or the point at

which the power to the prime-mover is automatically disconnected

starter collar a short post with a set of system rings, cups, or rosettes attached

sticker structure for holding planks while they dry out

stirrups or main support brackets constructed of aluminum or steel used at each end

suspension brackets of the stage and to which lifting device are normally attached

stud one of a series of vertical structural members used as support in walls

and partitions

supported scaffold platform created from brackets, poles, frames, etc., and made stable with

the use of tie-ins, guylines, etc.

suspended scaffold platform supported by wire ropes or other non-rigid means and hung

or swing scaffold from an overhead structure

suspension trauma medical condition caused when a user is suspended in a harness after a

fall

swing stage means a work platform that is raised and lowered by manual or powered

hoisting equipment, supported by 2 or more suspension lines

system scaffold scaffold that consists of posts with fixed connection points that accept

runners, bearers, and diagonals

system side bracket single engineered brace that combines a needle bearer, a raker, and a raker

brace into welded unit

temporary structure any structure erected during construction that is removed upon

completion of the project

tension raker

bracing

structural diagonal scaffold members, always under tension, that support

cantilevered platforms, bridges, and putlogs from above

thimble metal fitting placed inside of the eye of a wire rope to protect the eye

through tie positive connection that clamps tubes to the inside and outside faces of

wall openings

tieback steel rope used to anchor the suspended scaffold back to the structure it is

resting on

tie-in or tie stabilizing device used between the scaffold framework and an adjoining

building or structure to increase lateral strength and rigidity

tiers or lifts any one of the given levels on the scaffold

timber hitch knot used for fastening rope to posts or hoisting planks, timbers, tubes, and other cylindrical materials toeboard baseboard around the edge of a scaffold platform to help prevent objects, tools, and materials from falling off and injuring employees below modified use of ledger bracing consisting of two ledger braces installed transverse cross opposing each other to form an X across the width of the scaffold bracing tread horizontal portion on the top of a step on a stairway or stair-type ladder truss specially braced scaffold component used to support a work platform and bridge areas tube and clamp or system consisting of various lengths of tubes that serve as posts, runners, coupler scaffold bearers, braces, and ties fastened together with right-angle and swivel clamps to form an infinitely adjustable scaffold framework tube to shoring tie friction connection, similar to the reveal tie, that attaches to a wedged shoring post at a right angle with a right-angle clamp tube basic component part of a tube and clamp scaffold that can be used as a post, bearer, runner, brace, guardrail, or even a tie ultimate load also known as destructive load or failure load amount, which is the amount of weight that causes structural failure when placed on a scaffold structure during testing uniform distributed load spread evenly over a substantial portion or over the entire area of the

uniform distributed load (UDL)

load spread evenly over a substantial portion or over the entire area of the platform

uplift wind moving across the deck of a scaffold, causing planks to lift up and blow off if not secured; principle similar to the same way an airplane wing creates lift

vertical lifeline or dropline

rope extending from an independent anchorage point above the user down to the lanyard and that attached to the dropline with a grabbing device

vertical post vertical member of the scaffold that supports the load and is a firm point for lateral attachment

walk-thru frame allows workers to move through the frame from scaffold bay to scaffold bay; usually has access ladder built into the frame

wane lack of bark or wood on a plank, except on eased edges, that makes the

plank smaller than standard

welded frame scaffold

metal frame structure mostly made of pre-fabricated welded sections that consist of posts and horizontal bearers with intermediate cross members

wind load force of the wind acting as a UDL on the exposed areas of a scaffold

wire rope assembly of wires woven onto strands that are then woven around a core

working load actual load such as material loads, live loads, wind loads, and equipment

loads applied to the scaffold

work positioning

system

combination of equipment that secures a user on an elevated vertical surface while preventing a fall of more than 2'-0" and that permits the

user to use both hands freely

working span center two-thirds of a plank where most of the load bearing activity occurs

APPENDIX C ACRONYMS

CSA Canadian Standards Association

ICI Institutional commercial industrial

MSDS Material safety data sheet

NBC National Building Code

OH&S Occupational Health and Safety

PPE Personal protective equipment

VOC Volatile organic compound

WLL Working load limit

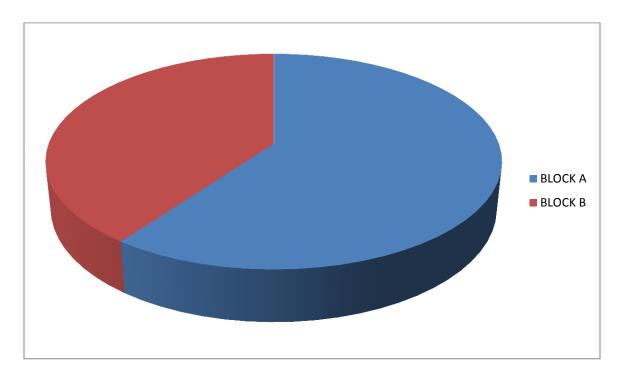
WHMIS Workplace Hazardous Materials Information System

APPENDIX D

BLOCK AND TASK WEIGHTING

BLOCK A	COMMON OCCUPATIONAL SKILLS	Provincial Average 60%	
Task 1	Uses and maintains tools and equipment.	18%	
Task 2	Performs safety related activities.	17%	
Task 3	Uses building materials.	11%	
Task 4	Interprets construction documents.	38%	
Task 5	Performs project related skills.	16%	
BLOCK B	ERECTS TEMPORARY STRUCTURES	Provincial Average 40%	
Task 6	Erects access structures.	65%	
Task 7	Erects shoring and falsework.	10%	
Task 8	Erects support structures.	10%	
Task 9	Erects suspended work platforms.	10%	
Task 10	Erects specialized safety structures.	5%	

APPENDIX E PIE CHART*



TITLES OF BLOCKS

BLOCK A COMMON

OCCUPATIONAL SKILLS

BLOCK B ERECTS TEMPORARY

STRUCTURES

^{*}Average percentage of the total number of questions on a certification examination.

TASK PROFILE CHART-Scaffolder

\mathbf{B}	\mathbf{O}	\mathbf{C}	K	S

A - COMMON OCCUPATIONAL **SKILLS**

TASKS

1. Uses and maintains tools and equipment.

1.01 Maintains hand, power and pneumatic tools.

1.02 Maintains stationary tools.

1.03 Uses layout equipment

SUB-TASKS

1.04 Uses material handling, rigging and hoisting equipment.

2. Performs safety related activities.

2.01 Uses personal protective equipment (PPE) and safety equipment.

2.02 Maintains safe work environment.

3. Uses building materials.

3.01 Uses fasteners, adhesives and connectors.

3.02 Uses structural materials.

3.03 Uses nonstructural materials.

4. Interprets construction documents.

4.01 Interprets engineered drawings and specifications.

4.02 Applies codes regulations and standards.

4.03 Estimates materials.

4.04 Schedules work sequence.

5. Performs project related skills.

5.01 Performs site layout.

5.02 Prepares site.

5.03 Communicates. 5.04 Erects hoarding and shelters.

B – Erects Temporary Structures

6. Erects access structures.

6.01 Lays out access structures. 6.02 Assembles access structures. 6.03 Maintains access structures.

6.04 Dismantles access structures.

7. Erects shoring and falsework,

7.01 Lays out shoring and falsework.

7.02 Assembles shoring and falsework.

7.03 Maintains shoring and falsework.

7.04 Dismantles shoring and falsework.

BLOCKS

TASKS

SUB-TASKS

8. Erects support
structures.

8.01 Lays out support structures.

8.02 Assembles support structures.

8.03 Maintains support structures.

8.04 Dismantles support structures.

9. Erects suspended work platforms.

9.01 Lays out work platforms.

9.02 Assembles work platforms.

9.03 Maintains work platforms.

9.04 Dismantles miscellaneous equipment.

10. Erects specialized safety structures.

10.01 Lays out specialized safety structures.

10.02 Assembles specialized safety structures.

10.03 Maintains specialized safety structures.

10.04 Dismantles specialized safety structures.